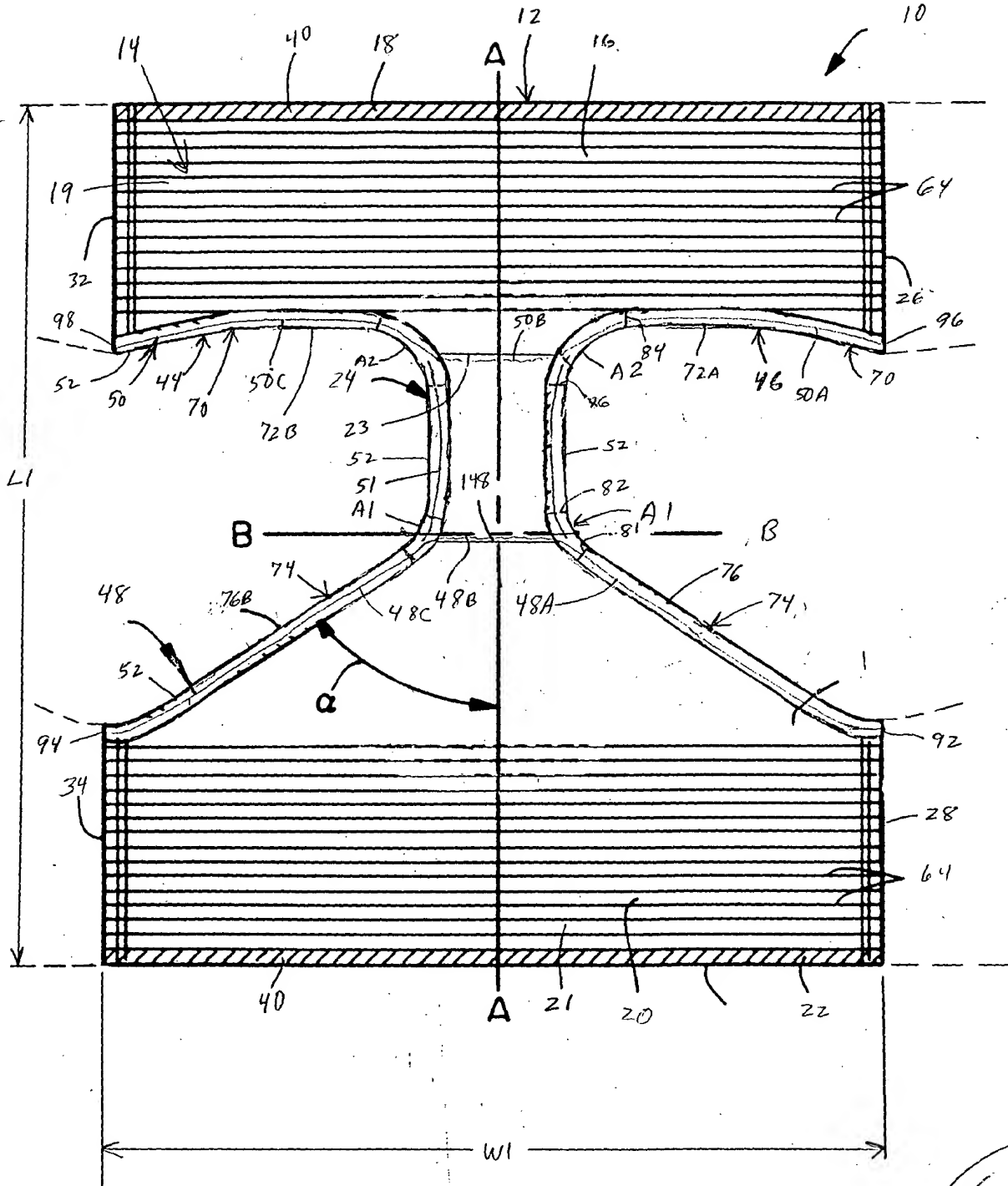


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FIG. 1



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FIG. 2

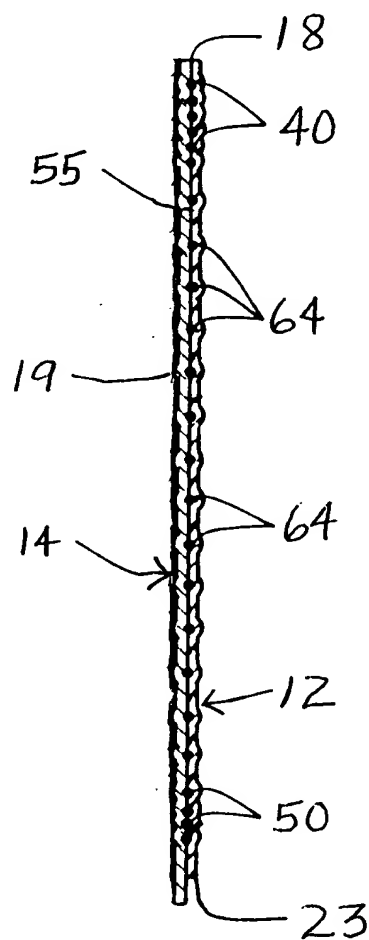


FIG. 3

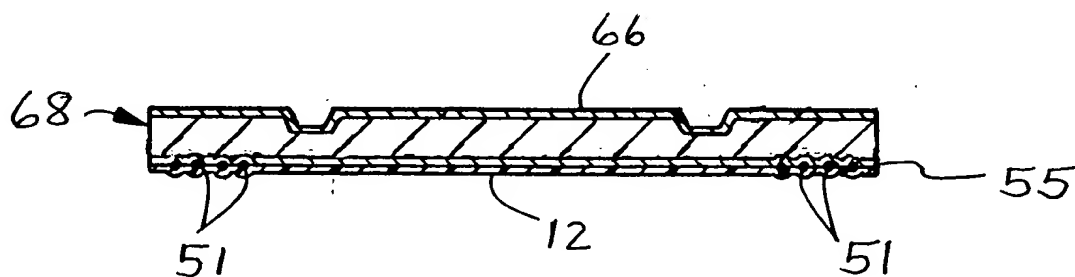


FIG. 4

FIG. 5

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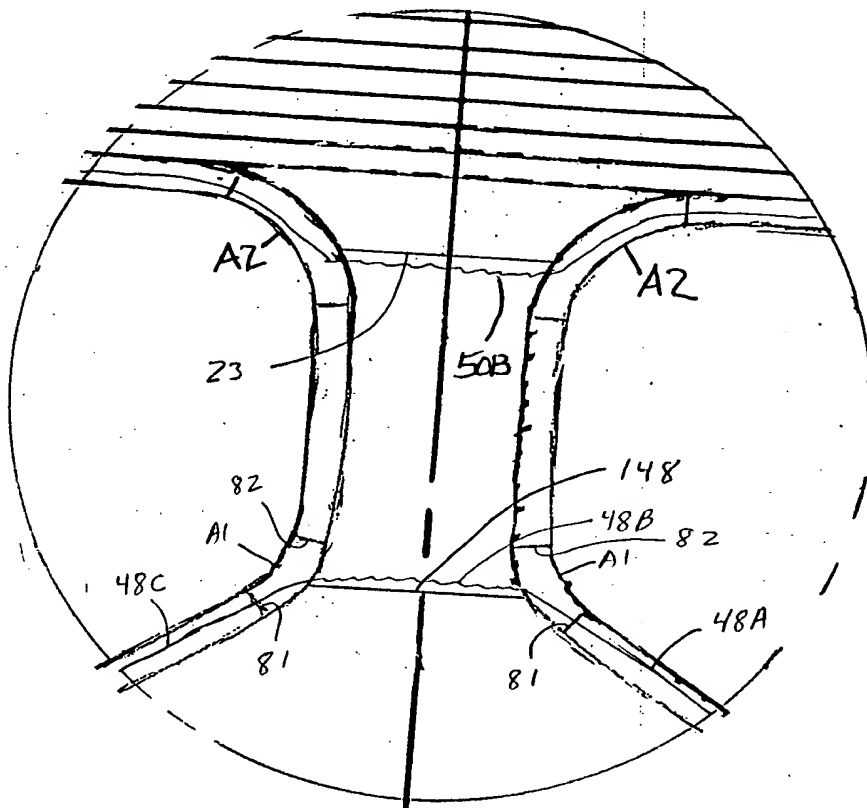


FIG. 6

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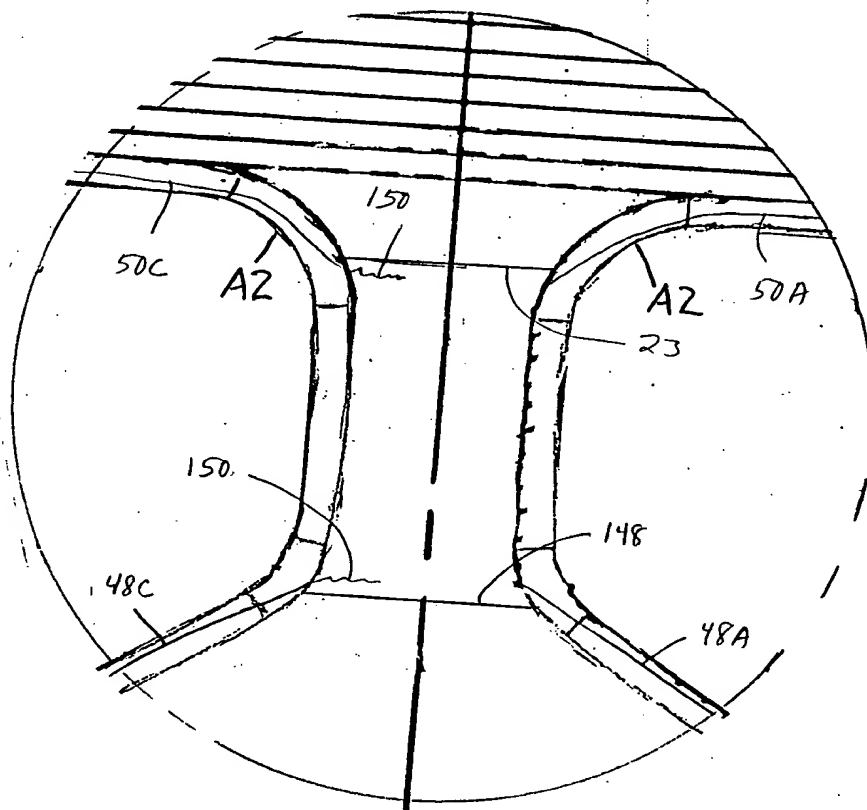


FIG. 7

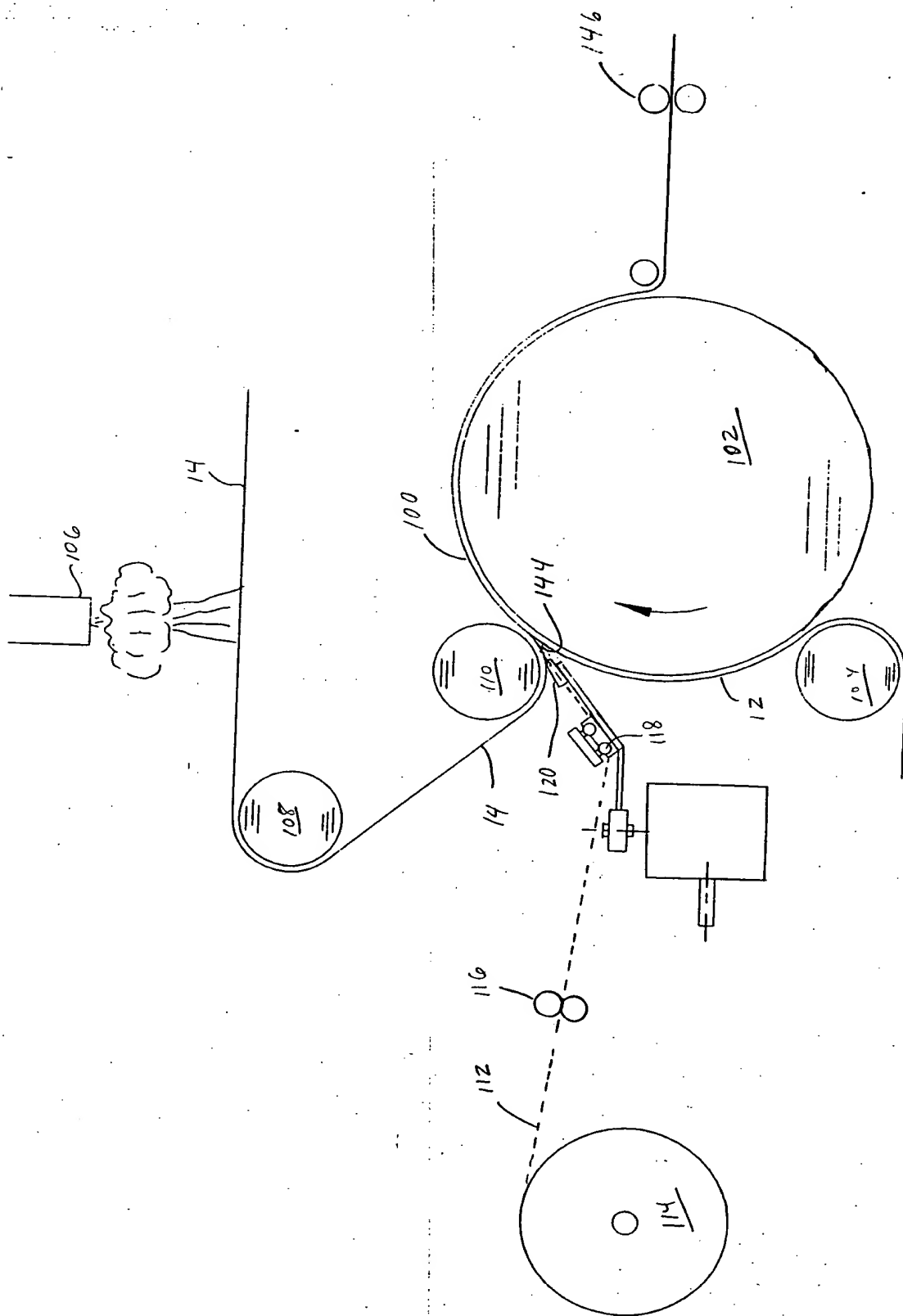


Figure 8

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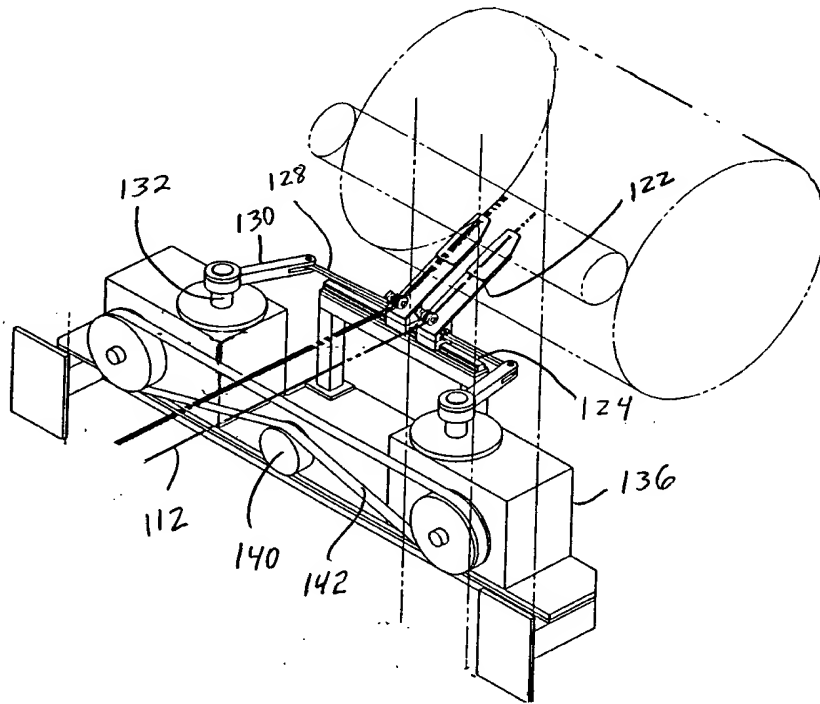
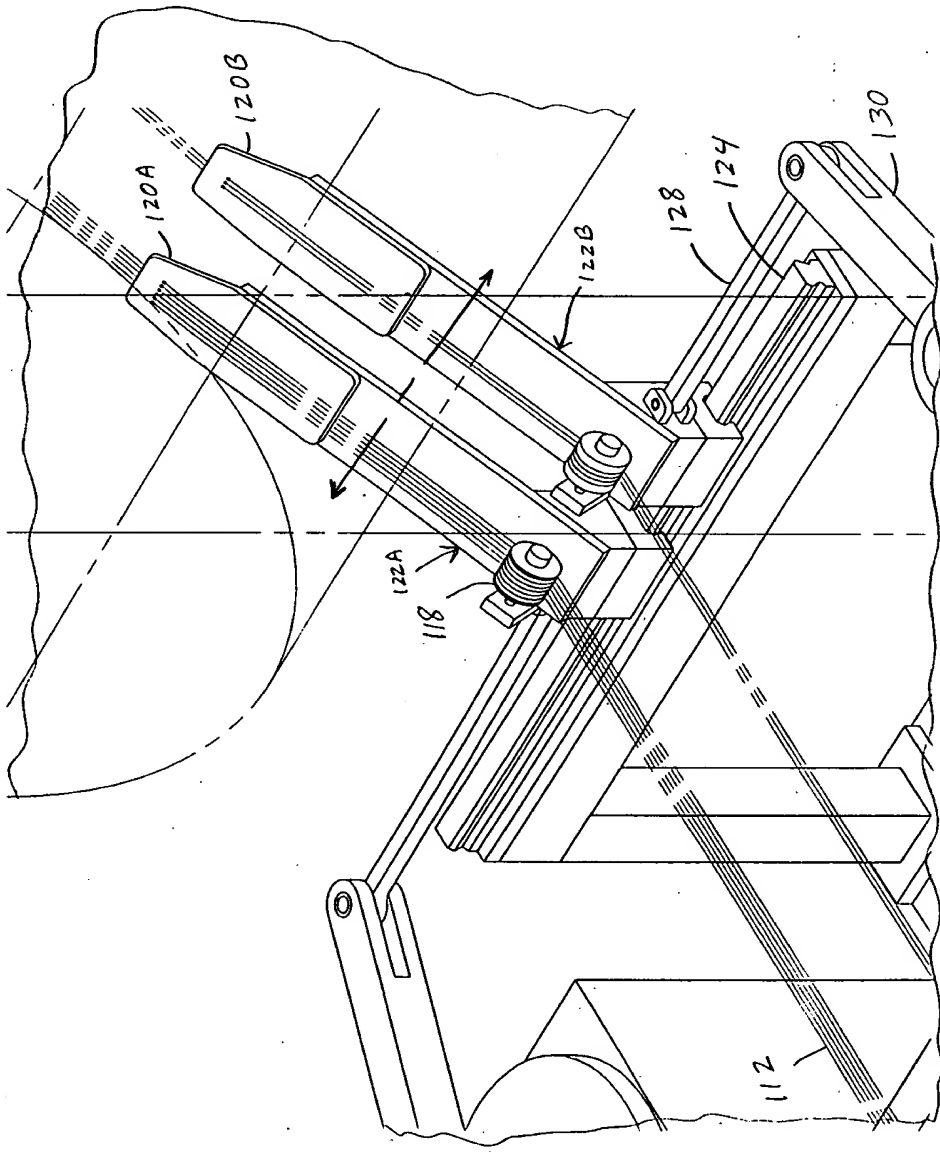


FIG. 9



FIG. 10



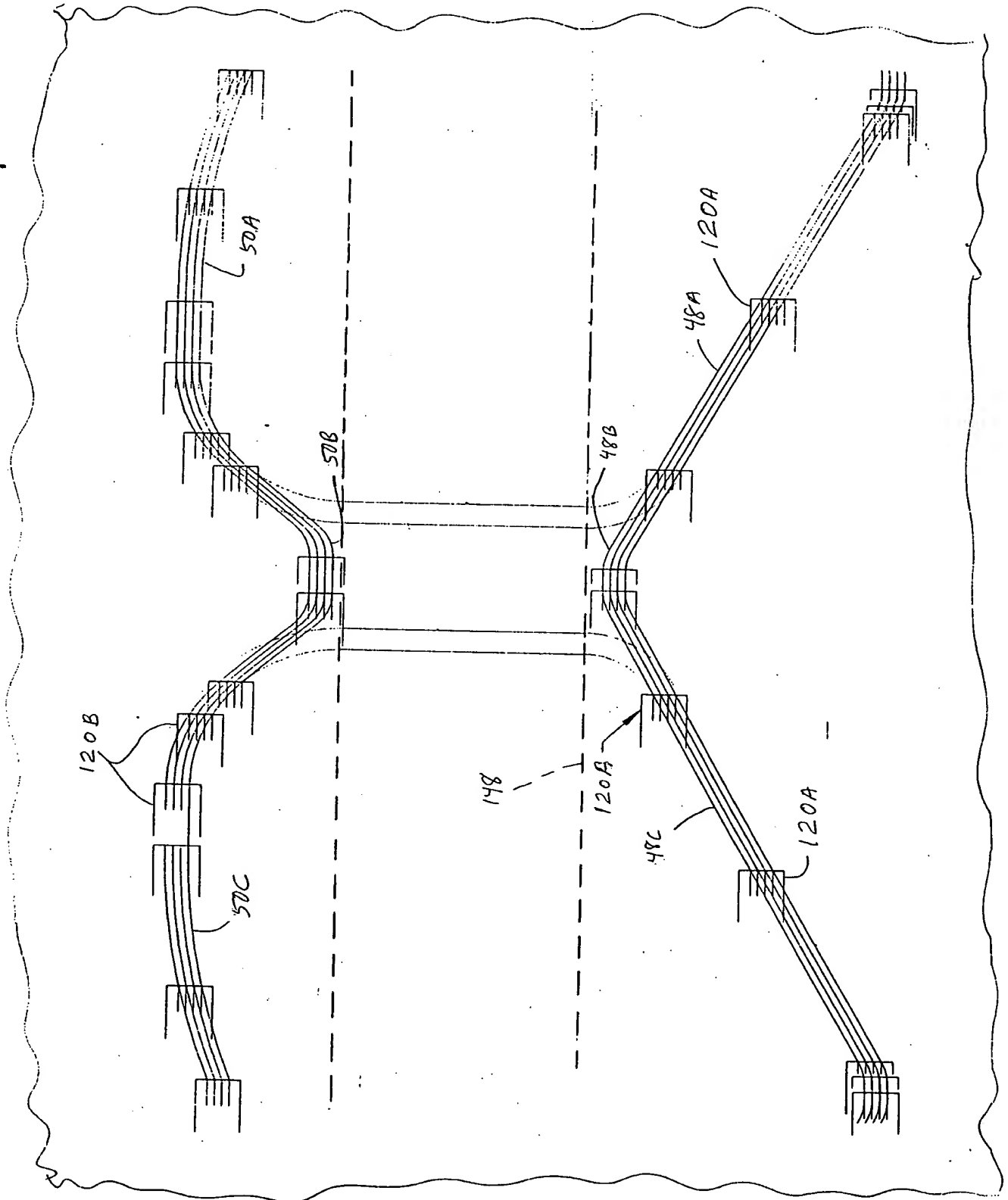


FIG. 11

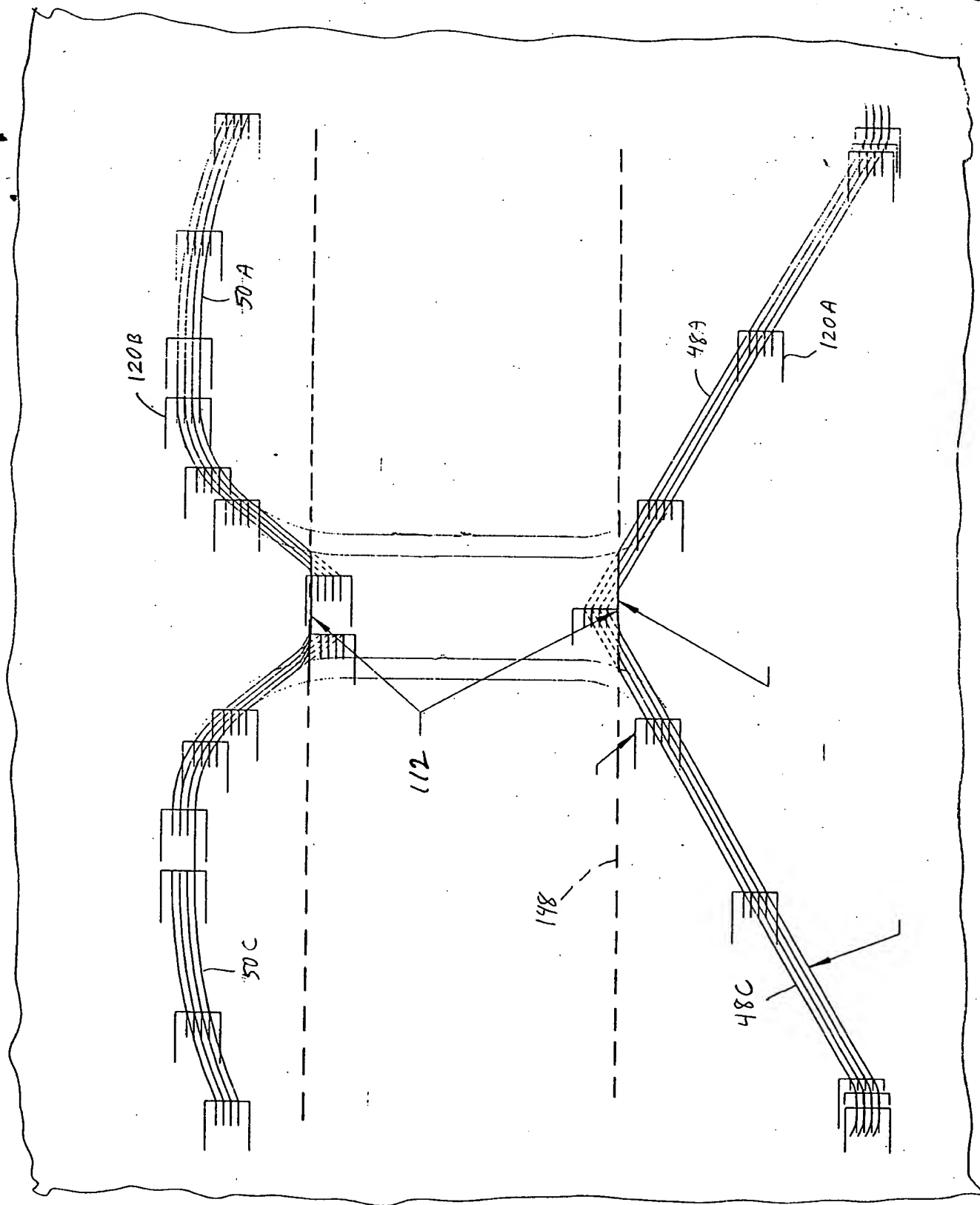
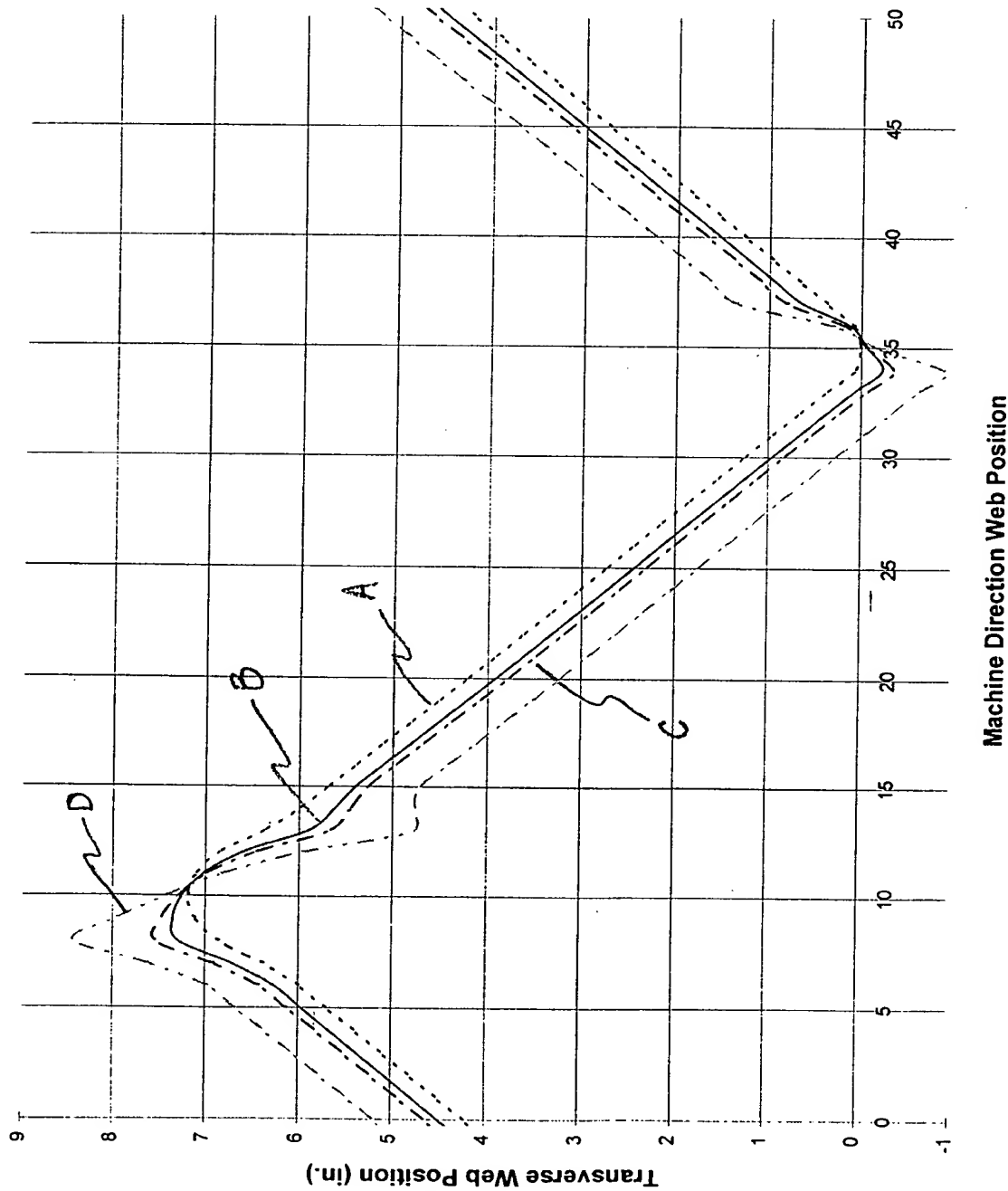


FIG. 12

Comparison Of Required Guide Movement  
For Various Guide To Nip Distances



..... Desired  
 \_\_\_\_\_ 0.75"  
 - - - - - 1"  
 - . - . - 2"

A  
 B  
 C  
 D

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Fig. 13